Supporting Information

Unambiguous Identification of Pyroglutamate in Full-Length Biopharmaceutical Monoclonal Antibodies by NMR Spectroscopy

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Figure S1: Analytical characterization of the reference peptide used to assess the detection limit (pGlu-G-G-W-NH₂). RP-HPLC profiles recorded at 220 nm (left) and 280 nm (right): area percentage of the peak at 20.4 min: 93 %. (Bottom) MALDI-TOF-MS. The peptide (1 mg/ml) was dissolved in ACN/H₂O (25:75, v/v) containing 0.1% TFA and mixed with a saturated solution of the matrix α -cyano-4-hydroxycinnamic acid in ACN/MeOH (50:50, v/v) (peptide/matrix 2:1 (v/v)). A 5 μ l drop was deposited on the stainless steel sample plate and let dry on air. The MS measurement was performed in negative mode: M_{theor} 428.45 Da, (M–H)⁻_{found} 427.3 Da (the MS peak at 399.1 Da corresponds to a matrix adduct: [(C₁₀H₆NO₃⁻)·(C₁₀H₆NNaO₃)].



Figure S2: 1D steady-state NOE difference spectrum for the stereo chemical assignment of H β 2 and H β 3 of pGlu. The reference peptide pGlu-G-G-G-NH₂ was measured under denaturing conditions at a pH of 7.4. a) Standard 1D ¹H spectrum of the reference peptide. b) 1D ¹H steady-state NOE difference spectrum at the irradiation frequency of pGlu H α . The integral of the pGlu H β 3 signal is much higher than the H β 2 signal, which indicates that H α is closer to H β 3 than to H β 2.



Figure S3: Estimation of the detection limit in ${}^{1}H^{-13}C$ HSQC correlation spectra using independent adalimumab samples (220 μ M) doped with a peptide containing pGlu (55 μ M). a) ${}^{1}H^{-13}C$ HSQC spectrum measured at a 900 MHz spectrometer with a cryogenic probe with 120 scans (total measurement time 25 h) using sample 4 (Table S2). Acquisition parameters: d1: 2 s, td: 1024×180 complex points. Positive contour lines are shown in blue and negative ones in gray. b) Comparable spectrum recorded at a 600 MHz spectrometer with a cryogenic probe with 240 scans (total measurement time 48 h) using sample 2 (Table S2). Acquisition parameters: d1: 2 s, td: 512×170 complex points. c) 13 C-1D slices at 2.54 ppm of comparable spectra measured at 3 spectrometers using 3 independent samples (Table S2).



Figure S4: Estimation of the detection limit in ${}^{1}\text{H}{}^{-1}\text{H}$ COSY spectra using humira samples (220 µM) doped with a peptide containing pGlu (55 µM). a) ${}^{1}\text{H}{}^{-1}\text{H}$ COSY spectrum measured at a 900 MHz spectrometer with a cryogenic probe with 8 scans (total measurement time 2.5 h) using sample 4 (Table S2). Acquisition parameters: d1: 2 s, td: 1024×256 complex points. b) ${}^{1}\text{H}$ slices of the indirect dimension at 2.54 ppm of comparable spectra measured at 2 spectrometers using 2 independent samples (Table S2).

Table S1: 2D NMR quantification of pGlu in 3 independent samples of the same batch of rituximab (MabThera). The mAb concentration was 220 μ M (volume: 500 μ l).

	pGlu residues per mAb		
	reference to Arg Cδ-Hδ	reference to Lys CE-HE	
Measurement 1	4.35	4.34	
Measurement 2	4.48	4.53	
Measurement 3	3.87	3.85	
Arithmetic mean	4.23	4.24	
Standard deviation	0.32	0.35	

Table S2: Estimation of the detection limit at 3 different spectrometer setups measuring independent samples (220 μ M humira, 55 μ M pGlu peptide). Given are the measurement times and the signal-to-noise ratios of the characteristic signals as calculated by sparky (H β 3/H α correlation for ¹H-¹H COSY and H β 3-C β correlation for ¹H-¹³C HSQC). Some exemplary spectra are displayed in Figures S3 and 4.

		Spectrometer		
Sample	Experiments	600 (QXI RT probe)	600 (QCl cryo probe)	900 (TCl cryo probe)
1	¹ H- ¹³ C HSQC	Time: 189 h (S/N: 8)	-	-
2	¹ H- ¹³ C HSQC	-	Time: 48 h (S/N: 10)	-
3	¹ H- ¹³ C HSQC	-	Time: 48 h (S/N: 9)	-
4	¹ H- ¹³ C HSQC	-	-	Time: 25 h (S/N: 12)
1	¹ H- ¹ H COSY	Time: 8 h (S/N: 7)		
4	¹ H- ¹ H COSY			Time: 2.5 h (S/N: 7)